

6 / ppts
TRANSLATION (P/4674-12 -- original)

WO 2004/065,773 A1

10/542502

JC18 Rec'd PCT/PTO 15 JUL 2005
PCT/EP2004/000,376

METHOD FOR THE CLOSED-LOOP SPEED CONTROL OF AN INTERNAL COMBUSTION ENGINE

The invention concerns a method for the closed-loop speed control of an internal combustion engine in accordance with the introductory clause of Claim 1.

An internal combustion engine that is used as a marine propulsion unit or a generator drive is usually operated in a closed-loop speed control system. The actual speed of the crankshaft is usually detected as the controlled variable. It is compared with a reference input, i.e., a set speed. The resulting control deviation is converted by a speed controller to a correcting variable, i.e., a set injection quantity. The amount of fuel injected is set by the correcting variable. To stabilize the closed-loop speed control system, a one-revolution or two-revolution filter is provided in the feedback path.

An internal combustion engine of this type is often operated in a steady state, i.e., at a constant speed. For example, 1,500 rpm corresponds to a power frequency of 50 Hz in a generator application. Hereinafter, the steady operating state will be referred to as the first operating state.

Due to external influences, a dynamic operating state can arise, for example, in the case of a load rejection or in the case of broaching of the ship's propulsion unit. Hereinafter, the dynamic operating state will be referred to as the second operating state. For the second operating state, industry standards define acceptable speed increases in the event that a second operating state develops, for example, 10% of the rated speed.

DE 199 37 139 C1 describes a method for the open-loop control of an internal combustion engine, in which the injection start is shifted towards late when a significant load change on the power takeoff is detected. Thus, in this method, when the second operating state is detected, an increase in the speed is counteracted by an open-loop control system. Consequently, the speed increase is not controlled solely by the speed controller. As an additional measure, a speed limitation curve for reducing the set injection quantity is provided in the injection start input-output map.

The same prior art also describes the arrangement of a minimum value selector between the speed controller and the controlled system. The set injection quantity computed by the speed controller is compared with another input variable by the minimum value selector.

This prior-art method has proven effective in practice. However, it is attended by the problem that the speed range in the first operating state is limited by the speed limitation curve.

Therefore, the objective of the invention is to develop a method for closed-loop speed control that allows greater freedom of selection in the first operating state in accordance with industry standards.

This objective is achieved by the features of Claim 1. Refinements of these features are described in the dependent claims.

The invention provides that, in the first operating state of the internal combustion engine, the other input variable corresponds to the minimum value selection of a first injection quantity, which is computed by means of a first characteristic curve. In the second operating state of the internal combustion engine, the other input variable corresponds to the minimum value selection of a second injection quantity, which is computed by means of a second characteristic curve, such that a change is made from the first to the second characteristic curve when a changeover

condition is satisfied. The changeover condition is satisfied when a first control deviation becomes negative and falls below a limit. A negative control deviation occurs whenever the controlled variable, i.e., the actual speed of the internal combustion engine, becomes greater than the set point assignment. When the changeover condition is satisfied, the second characteristic curve is initialized with the value of the first injection quantity of the first characteristic curve at the time of the changeover. After that, the second characteristic curve is used to reduce the second injection quantity to zero or to a default value, starting from the initialization value, if the actual speed increases further.

The greater freedom of selection in the first operating state is achieved by the invention by virtue of the fact that the first characteristic contains no speed limitation curve or a speed limitation curve that is shifted towards higher speed values. In the first operating state, any desired speed can be set by the user. Speed limitation occurs only when the second operating state is detected. Consequently, the default settings of the industry standards are maintained by the second characteristic curve.

Since the speed limitation in the second operating state, as in the prior art, is realized by an open-loop control system, optimization of the speed controller parameters for the load rejection is not necessary. Therefore, the speed controller can be optimized exclusively for the first operating state by the manufacturer of the internal combustion engine. Therefore, robust parameters can be used for the speed controller.

The preferred embodiments of the invention are illustrated in the drawings.

-- Figure 1 shows a system diagram.

-- Figure 2 shows a prior-art closed-loop speed control system.

-- Figure 3 shows a first functional block diagram (first embodiment).

- Figure 4 shows a second functional block diagram (second embodiment).
- Figure 5 shows a prior-art speed limitation curve.
- Figure 6 shows a first characteristic curve.
- Figure 7 shows a second characteristic curve.
- Figure 8 shows a program flowchart.

Figure 1 shows a system diagram of a system that consists of an internal combustion engine 1 with an engine load 3. The internal combustion engine 1 drives the engine load 3 via a shaft with a coupling 2. In the illustrated internal combustion engine 1, the fuel is injected by a common-rail injection system. This injection system comprises the following components: pumps 6 with a suction throttle for conveying the fuel from a fuel tank 5, a rail 7 for storing the fuel, and injectors 9 for injecting the fuel from the rail 7 into the combustion chambers of the internal combustion engine 1.

The internal combustion engine 1 is automatically controlled by an electronic control unit (EDC) 4. The electronic control unit 4 contains the usual components of a microcomputer system, for example, a microprocessor, interface adapters, buffers, and memory components (EEPROM, RAM). The relevant operating characteristics for the operation of the internal combustion engine 1 are applied in the memory components in input-output maps/characteristic curves. The electronic control unit 4 uses these to compute the output variables from the input variables. Figure 1 shows the following input variables as examples: a rail pressure p_{CR} , which is measured by means of a rail pressure sensor 8, an actual speed signal $n_M(IST)$ of the internal combustion engine 1, an input variable EG , and a signal FW for the setting of the desired power by the operator. In a motor vehicle application, this corresponds to the position of the accelerator pedal. Examples of input variables EG are the charge air pressure of a turbocharger and the

temperatures of the coolant/lubricant and the fuel.

As output variables of the electronic control unit 4, Figure 1 shows a signal ADV for controlling the pumps 6 with a suction throttle and an output variable A. The output variable A is representative of the other control signals for automatically controlling the internal combustion engine 1, for example, the injection start SB and the injection duration SD. The set injection quantity qV is defined by the injection start SB and the injection duration SD.

Figure 2 shows a prior-art closed-loop speed control system. The input variables of the closed-loop control system are the reference input, which corresponds to a set speed, and another input variable E. The input variable E is explained in connections with Figures 3 and 4. The output variable of the closed-loop speed control system, i.e., the controlled variable, corresponds to the raw actual speed $nM(IST)$. This is converted by a first filter 12 to a first filtered actual speed $nM1(IST)$. Hereinafter, this will be referred to as the first actual speed $nM1(IST)$. The first filter 12 is arranged in the feedback path of the closed-loop speed control system. It is usually designed as a one-revolution or two-revolution filter. In the case of a two-revolution filter, the speed impulses of the crankshaft are detected over one operating cycle, i.e., 720° . The set speed $nM(SL)$ and the first actual speed $nM1(IST)$ are compared at a comparison point A. The resulting first control deviation $dR1$ is converted to a first set injection quantity $qV0$ by a speed controller 10. The first set injection quantity $qV0$ and the other input variable E are compared by a minimum value selector 11. The output variable of the minimum value selector 11 corresponds to a second set injection quantity qV . This corresponds either to the value $qV0$ or the input variable E. The second set injection quantity qV is supplied as an input variable to the controlled system, in this case the internal combustion engine 1. The closed-loop control system is thus closed.

Figure 3 shows a first embodiment of the invention as a functional block diagram. The reference numbers 1 and 10 to 12 represent the closed-loop speed control system described above. The invention now provides that the input variable E of the minimum value selector 11 is determined by a first characteristic curve 13 or a second characteristic curve 14. The input variable of the first characteristic curve 13 corresponds to the first actual speed $nM1(IST)$. A first injection quantity $qV1$ is assigned to the input variable by the first characteristic curve 13. The first characteristic curve 13 is shown in Figure 6 and is explained in connection with Figure 6. The input variables of the second characteristic curve are: the first injection quantity $qV1$, the first actual speed $nM1(IST)$, and a changeover time signal tS . The first injection quantity $qV1$, i.e., the output variable of the first characteristic curve 13, is supplied to the second characteristic curve 14 by a corresponding feedback path. A second injection quantity $qV2$ is computed by the second characteristic curve 14 as a function of the input variables. The first injection quantity $qV1$ and the second injection quantity $qV2$ are supplied to a switch 16. The state of the switch 16 is defined by the changeover time signal tS . This in turn is computed by a comparator 15 from the first control deviation $dR1$ and a limit GW . At a branch point B, the output variable of the switch 16 is additionally supplied to the speed controller 10. This signal path serves to limit the integral component of the speed controller 10.

The system works as follows: In the first operating state, the switch 16 is in the illustrated position. In this operating state, the input variable E of the minimum value selector 11 is determined by the first characteristic curve 13. Consequently, the input variable E corresponds to the value of the first injection quantity $qV1$. When the changeover condition is satisfied, the comparator 15 sets the signal tS . The changeover condition is satisfied when the first control deviation $dR1$ becomes negative and falls below the limit GW . A typical value for the limit GW

is minus 80 revolutions per minute. When the signal t_S is set, the switch 16 changes its position to the position indicated by the dotted line. At the same time, the second characteristic curve 14 is initialized with the last computed value $qV1(t_S)$ of the first injection quantity. Starting from the initialization value $qV1(t_S)$, the second injection quantity $qV2$ is reduced to the value zero by the second characteristic curve 14 if the first actual speed $nM1(IST)$ continues to increase. As soon as the second injection quantity $qV2$ falls below the value of the first set injection quantity $qV0$, the second injection quantity $qV2$ is set as the determining value for the second set injection quantity qV by means of the minimum value selector 11. The second characteristic curve 14 thus causes a decreasing injection quantity to be injected into the combustion chambers of the internal combustion engine 1 with increasing first actual speed. This limits the speed increase. Naturally, it is possible to reduce the second injection quantity $qV2$ only to a minimum value instead of to zero.

Alternatively, it is provided that, when the changeover condition is satisfied, the second characteristic curve is initialized with the last computed value $qV0(t_S)$ of the first set injection quantity $qV0$ at the changeover time t_S . This alternative is indicated in Figure 3 by the broken line. In this alternative, the feedback path of the first characteristic curve 13 to the second characteristic curve is eliminated.

Figure 4 shows a second embodiment of the invention as a functional block diagram. This embodiment differs from the embodiment shown in Figure 3 by the addition of a second filter 17. This filter computes a second filtered actual speed $nM2(IST)$ from the unfiltered actual speed $nM(IST)$. Hereinafter, this will be referred to as the second actual speed. The second actual speed $nM2(IST)$ is compared with the set speed $nM(SL)$ at a point C. A second control deviation $dR2$ is computed in this way. The second control deviation $dR2$ is the input variable

for the comparator 15. The second actual speed $nM2(IST)$ is the input variable for the second characteristic curve 14. The second filter 17 detects a smaller crankshaft angle than the first filter 12. For example, the second filter detects an angle of 90° . A shorter reaction time to speed changes of the unfiltered actual speed $nM(IST)$ is achieved in this way. The system otherwise works as described in connection with Figure 3.

Figure 5 shows a prior-art speed limitation curve. The first actual speed $nM1(IST)$ is plotted on the x-axis, and the set injection quantity qV is plotted on the y-axis. The speed limitation curve DBR is plotted as a solid line. The DBR curve comprises a linear segment parallel to the x-axis and a decreasing linear segment. The decreasing linear segment between points A and B will be referred to as the speed regulation curve. A first operating point is plotted at C. This point has the pair of values nC and qC . For a 50 Hz generator application, the speed value nC at operating point C corresponds to a speed value of 1,500 rpm.

The prior-art method proceeds as follows: Due to a load rejection, the first actual speed $nM1(IST)$ increases from the speed value nC at point C towards point D. Point D lies on the speed regulation curve and has the pair of values nD and qD . When point D is reached, the set injection quantity qV is reduced from the value qD to the value zero along the speed regulation curve. Since the industry standards for the load rejection preset a speed increase of, for example, a maximum of 10% of the rated speed, in practice, the DBR curve is selected in such a way that this criterion is guaranteed to be maintained. At a speed value nC at point C of 1,500 rpm, this means that, for example, a value of 1,580 rpm is assigned to point D. The load rejection criteria are safely fulfilled by the DBR curve. However, this presents the problem that an operating point E with a speed value of nE cannot be set in the first state.

Figure 6 shows the first characteristic curve 13. The input variable is the first actual

speed $nM1(IST)$. The output variable is the first injection quantity $qV1$. The first characteristic curve 13 is constructed in such a way that the speed regulation curve is eliminated or is shifted towards large speed values of the first actual speed $nM1(IST)$. Reference symbol DBR1 identifies a speed regulation curve that is shifted towards high speed values. A curve DBR2 is plotted as a broken line in Figure 6. This corresponds to the elimination of the speed regulation curve. In contrast to Figure 5, operating point E is now located in the permissible range. Consequently, the operator of the internal combustion engine can set the engine to operating point E.

Figure 7 shows the second characteristic curve 14. The input variable is the first actual speed $nM1(IST)$. The output variable is the second injection quantity $qV2$. Figure 7 shows three alternative decreasing straight lines, corresponding to the curves AB, AF, and DG.

The function of the invention is explained with reference to Figures 6 and 7. The internal combustion engine is operated in the first operating state at operating point C. Due to a load rejection, the first actual speed $nM1(IST)$ increases from operating point C towards D. At point D, the changeover condition is satisfied. The changeover condition is satisfied when the first control deviation $dR1$ becomes negative and falls below a limit GW, for example, minus 80 rpm. The value of this limit GW is plotted accordingly in Figure 6. When the changeover condition is satisfied, the changeover is made from the first characteristic curve to the second characteristic curve (Figure 7). The value $qDBR$ of the first injection quantity $qV1$ at the changeover time tS is set as the initialization value for the second characteristic curve. Starting from this value $qDBR$, the second injection quantity $qV2$ is reduced. If the first actual speed $nM1(IST)$ increases above the speed value nD of the operating point D, the second injection quantity $qV2$ is regulated according to one of the three speed regulation curves shown in Figure 7. The second

injection quantity $qV2$ is reduced to zero by the speed regulation curve with the points A and B (solid line). The second injection quantity $qV2$ is reduced to a value $qMIN$ over a speed range dn by the speed regulation curve with the points A and F (broken line). In practice, the value $qMIN$ is selected smaller than the idling injection quantity qLL . The second injection quantity $qV2$ is reduced to zero, starting at point D, value qD , by the speed regulation curve with the points D and G (dot-dash line). This speed regulation curve DG is used when, at the changeover time tS , the second characteristic curve is initialized with the value $qV0(tS)$ of the first set injection quantity $qV0$. This corresponds to the alternatives drawn in Figures 3 and 4. In this example, the advantage is a faster reduction of the second injection quantity $qV2$.

The selection of the appropriate speed reduction curve is determined by the load that is being driven. Instead of the linear transient response used here, any desired function can be used. Naturally, it is also possible to set a larger value than the injection quantity qD as the initialization value. The second actual speed $nM2(IST)$ is placed in parentheses on the x-axis in Figure 7. The second actual speed $nM2(IST)$ is the input variable of the second characteristic curve 14 when the second filter 17 is used (see Figure 4).

Figure 8 shows a program flowchart. At S1, the first control deviation $dR1$ is computed. A check is then made at S2 to determine whether the first control deviation $dR1$ is below the limit GW. If this is not the case, then control goes to S3, and the first operating state is set. If the first control deviation $dR1$ is negative and has fallen below the limit GW, then the changeover condition is satisfied. The second operating state is then set at S4, and the changeover from the first characteristic curve to the second characteristic curve is made at S5. To this end, the second characteristic curve is initialized with the value $qV1(tS)$ of the first injection quantity $qV1$ at the changeover time tS . At S6, the second injection quantity $qV2$ is

determined by the second characteristic curve in accordance with Figure 7. A check is then made at S7 to determine whether the second injection quantity $qV2$ has fallen below the first set injection quantity $qV0$, which is computed by the speed controller from the first control deviation $dR1$. If this is not the case, then at S9 the second injection quantity $qV2$ remains dominant for the second set injection quantity qV , and the program flowchart ends. If the second injection quantity $qV2$ falls below the value of the first set injection quantity $qV0$ in step S7, then at step 8 the first set injection quantity is set as dominant for the second set injection quantity qV . When the second filter 17 is used in accordance with the functional block diagram in Figure 4, the interrogation in step S2 is with respect to the second control deviation $dR2$.

The invention offers the following advantages:

- the load rejection criteria are reliably maintained;
- no limitation of the speed adjustment range in the first operating state;
- the speed controller parameters do not have to be optimized to the load rejection behavior;
- a robust design of the speed controller is possible;
- optimum synchronism in the first operating state is achieved by the slow filtering (first filter);
- free design of the steady-state DBR curve is possible.

List of Reference Numbers

- 1 internal combustion engine
- 2 coupling
- 3 engine load
- 4 electronic control unit (EDC)
- 5 fuel tank
- 6 pumps
- 7 rail
- 8 rail pressure sensor
- 9 injectors
- 10 speed controller
- 11 minimum value selector
- 12 first filter
- 13 first characteristic curve
- 14 second characteristic curve
- 15 comparator
- 16 switch
- 17 second filter